



APPROVAL OF WELDING CONSUMABLES CERTIFICATE

No. QBI004025PU/002

This is to certify that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	Flux-cored wire/gas combination
<i>Type</i>	DUAL SHIELD II 81-K2/C1
<i>Class</i>	5Y40S H10
<i>Manufacturer</i>	ESAB SEAH CORP.
<i>Place of manufacture</i>	56, Jeongdong-ro 62beon-gil, Seongsan-gu 51553 Changwon-si (Gyeongsangnam-do) REPUBLIC OF KOREA
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in **PUSAN** on **June 26, 2025**. This Certificate is valid until **August 31, 2026**



Il Su Baek

RINA Services S.p.A.

This certificate consists of this page and 1 enclosure



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DUAL SHIELD II 81-K2/C1

ESAB SEAH CORP.

56, Jeongdong-ro 62beon-gil, Seongsan-gu -
51553 Changwon-si (Gyeongsangnam-do) -
REPUBLIC OF KOREA

Class

5Y40S H10

Diameters

1.2, 1.4, 1.6

mm

Welding positions

all positions including vertical
in downward direction

Type of current

direct current reverse polarity

PUSAN June 26, 2025



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